



# Packaging, Cutting Instructions Custom Cut Lengths



## Standard and Small Cartons

Standard coils of Anaconda SEALTITE® are packaged in handy, strong, corrugated cartons. These cartons keep stock clean and are easy to handle, stack and identify. Size, type, color and footage are prominently displayed on the side of each carton. A handy cutting instruction card is included in each carton.

Smaller coils of Anaconda SEALTITE® types EF, EFST and UA are also packaged in corrugated cartons with the same features as the standard coil cartons mentioned above. Smaller coils provide the same convenience as standard coils—the shorter length allow for more economical purchasing on the smaller jobs.



## Non-returnable Standard and Small Wooden Reels

Anaconda SEALTITE® is available on non-returnable wooden reels at no extra cost. Continuous lengths on reels eliminates scrap and special handling.

For those who like the convenience of reels, but do not require the longer footages on the standard reels, Anamet offers smaller reels with less continuous footage on types EF, EFST, CW, UA and ZHUA conduit.

Electrical Trade Size (Inches)	Flange (Inches)	Traverse* (Inches)	Core Diameter (Inches)	Center Hole (Inches)
Standard	Reel	Dimensions		
3/8 and 1/2	30	18	10	1-1/2
3/4	36	26	20	1-1/2
1 and 1-1/4	30	22	14-1/2	1-1/2
Small	Reel	Dimensions		
3/8, 1/2, 3/4 1-1/2 & 2	30	17	14-1/2	1-1/2
*Measurement Between Flanges Large Reels Available on Special Request				

## Hand Cutting SEALTITE® with Metallic Core

The Benfield® Saw Box is a metal jig designed for easy clean cutting of the Anaconda SEALTITE® flexible liquid-tight conduit. **Part number 525000-5351**

Features of a Jig:

- Gives a clean –square cut . Hacksaw blade having 32 teeth per inch-no set- recommended.
- Portable.
- Easy to use.
- Can be held in a vise or attached to a bench.

Importance of clean, square cut:

- Easier connector attachment.
- Conduit makes full contact with base of liquid-tight connector.
- Gives greater holding power to connector.
- Assures a liquid-tight assembly throughout.

Non-metallic SEALTITE®

- Square, clean cuts are important for effective assembly with electrical connectors. Conduit is marked at 12" intervals for easy measuring.
- Type CNP conduit can be cut most easily with a sharpened “parrot nosed” electrical cable slicer.

- Good clean cuts can also be made with a sharp shoe knife. A little liquid detergent used to “wet” the knife blade will reduce frictional drag appreciably.
- Cutting the non-metallic conduit with a saw is not recommended.

## Production Cutting SEALTITE® Using a Band Saw

When cutting Anaconda SEALTITE® with a band saw, the recommended blade specifications are: 1/2" wide x .025" thick, having 24 teeth per inch, no set. Blade speed should be approximately 350 ft. per minute. Band Saw cutting is recommended when extensive cutting is required. Do NOT use abrasive wheel.

## Custom Cut Lengths

- Size range 1/8" to 2"
- Bare hose (DE-710, DSL RWA, RWS, SL, UI)
- Covered hose (SEALTITE®)
- Lengths up to 12 feet

Quotations available upon request.